



## Catalytic combustion of chlorobenzene on the Ln modified Co/HMS

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### ABSTRACT

Lanthanide (Ln, including La, Ce and Nd) modified Co/HMS was prepared via two pathways: extra-framework modified post-loading and framework modified direct synthesis. The influence of modified methods, rare earths kind and rare earths loading on the catalytic performance of Co/HMS was studied by the catalytic combustion of chlorobenzene (CB). It was found that the extra-framework Ce modified catalysts show the better catalytic performance than the framework Ln modified ones due to that the forming of CeO<sub>2</sub> is advantaged to obtain the fine Co<sub>3</sub>O<sub>4</sub> crystal clusters and the reduction of Ce<sup>4+</sup> ions to Ce<sup>3+</sup> species probably will promote neighboring reduction of Co species. The suitable extra-framework Ce loading (6%, mass fraction) can effectively ameliorate the redox ability of Co species in the channel of HMS. Since the channel of HMS itself and Co(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O aqueous solution both are hydrophilic, the polarity adjusting function of framework Ln to the internal reaction between Co species and support is not great in this case. However, the slightly improved redox ability and weak acidity originated from framework Ln still can do some contribution to the catalytic performance. The electronic structure of Co and Ce is advantageous to the delocalization of  $\pi$ -electrons and the forming of radical species.

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### 1. Introduction

Chlorinated volatile organic compounds (Cl-VOCs) have been considered potent environmental pollutants due to their direct hazards on human health and indirect effects on the depletion of ozone layer [1]. Since Cl-VOCs are released to the atmosphere from a wide range of industrial processes and the incineration of municipal and medical wastes, highly desirable to develop effective methods for the decomposition and removal of chlorinated organic compounds prior to their release into the environment. At present, the main industrial process for Cl-VOCs destruction involves thermal combustion at extremely high temperatures (850–1000 °C). This is a rather expensive process and also lead to highly toxic byproducts, such as dioxins and dibenzofurans formed by incomplete combustion [2]. Catalytic combustion is one of the most promising technologies for the removing of volatile organic compounds. The major advantage of this technology is that combustion can be performed at low temperatures (<500 °C) and much dilute pollutants (<1000 ppm) which cannot be thermally combusted without additional fuel [3]. About the catalysts for Cl-VOCs catalytic combustion, most report have focused on three types of catalysts based on noble metals [4,5], transition metals [6,7] and

zeolites [8,9]. Generally, supported noble metal catalysts exhibit higher catalytic activities compared with other two catalysts. However, the disadvantages of noble metal catalysts include: (a) their higher costs, (b) deactivation due to their sensitivity to poisons from waste gases, (c) causing chlorination of organic compounds besides oxidation [10]. The activities of zeolite catalysts are usually originated from their acid properties. However, the problem of the formation of by-product (polychlorinated compounds) on these catalysts is yet to be solved [11]. Transition metal oxide catalysts not only can resist the deactivation caused by chlorine poisoning but also can enhance catalytic activities themselves by modifying with other active elements or by loading onto some support whose acid–base properties can be adjusted [12,13]. HMS mesoporous molecular sieve whose channel is wormhole like rather than straight like can be synthesized at ambient temperature in a short time and its template is commercially available and recoverable. These characterizations provide it some advantages compared to M41s mesoporous molecular sieves based on large-scale industrial application [14]. Rare-earth elements have been widely used in the field of catalysis. They can participate in the stabilization of supports against thermal sintering and enhance the performance of catalysts in storing and releasing oxygen as well as reducing the reaction activation energy [15,16]. In this paper, we studied the influence of rare-earth elements on Co/HMS catalysts for the catalytic combustion of chlorobenzene from two ways: one is incorporating Ln into the framework of HMS; the other is introducing Ln

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in the channel (extra-framework) of HMS. It was found that the extra-framework Ce modified Co/HMS catalysts show the better catalytic performance than the framework Ln modified ones. The suitable extra-framework Ce loading (6%, mass fraction) can effectively ameliorate the redox ability of Co species in the channel of HMS. The polarity adjusting function of framework Ln to the internal reaction between Co species and support is not great in our test system.

## 2. Experimental

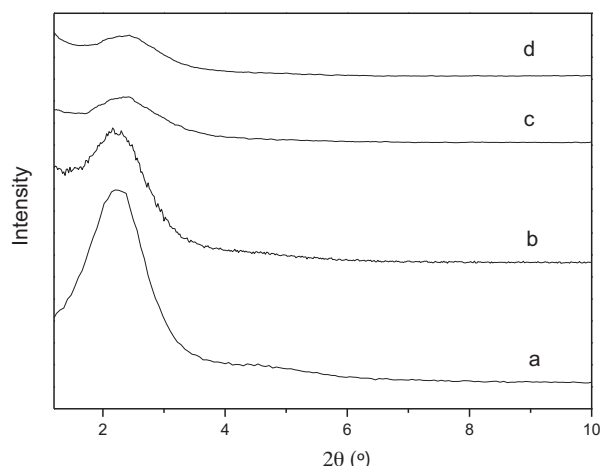
### 2.1. Catalysts preparation

The tetraethyl orthosilicate (TEOS), dodecylamine (DDA), ethanol (EtOH), lanthanum nitrate ( $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ ), cerium nitrate ( $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ ), neodymium nitrate ( $\text{Nd}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ ), cobalt nitrate ( $\text{Co}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ ), manganese nitrate ( $\text{Mn}(\text{NO}_3)_3$ , 50 wt%), palladium chlorides and chlorobenzene were purchased from the No. 1 Chemical Reagent Company of Beijing. Deionized water was used throughout this study.

In a typical preparation, the mixture solution of TEOS, EtOH and lanthanide nitrates was added under vigorous stirring to a solution of DDA in ethanol and deionized water. The molar ratio of this synthesis mixture was 1.0  $\text{SiO}_2$ :0.01 lanthanide nitrates: 0.2–0.4 DDA:7–10 EtOH:142  $\text{H}_2\text{O}$  (for the synthesis of pure HMS, lanthanide nitrates is not added here). This mixture was aged at ambient temperature for 24 h. The as-synthesized Ln-HMS were filtered, washed with  $\text{H}_2\text{O}$ , air-dried at  $70^\circ\text{C}$  and calcined in air at  $550^\circ\text{C}$  for 5 h. Ln nitrate salts and active species (Pd, metal oxides) were loaded onto the HMS (or Ln-HMS) via the wetness impregnation method and the weight percent of metal atom to the support was used as unit (e.g. HMS loaded 6 wt% of Co was denoted as Co6/HMS). The impregnated solids were calcined in air at  $500^\circ\text{C}$  for 3 h (for Pd/HMS catalyst, the sample was then reduced in hydrogen at  $400^\circ\text{C}$  for 1 h).

### 2.2. Characterization

Powder X-ray diffraction (XRD) patterns were collected on Bruker D5005 diffractometer using  $\text{Cu K}\alpha$  radiation ( $\lambda = 1.5418 \text{ \AA}$ ; 40 kV and 40 mA), Ni filter, scan speed  $4^\circ/\text{min}$ . Nitrogen adsorption–desorption isotherms were obtained on a NOVA1200 gas sorption analyzer. The mesopore size distributions were derived from the desorption branch of the  $\text{N}_2$  isotherms using the Barrett–Joyner–Halenda (BJH) method. The total pore volumes were estimated from the amount of nitrogen adsorbed at a relative pressure ( $P/P_0$ ) of ca. 0.99. The diffuse reflectance UV–vis spectra were collected on a HITACHI UV3000 scanning spectrophotometer from 190 to 800 nm. The powder sample was loaded into a quartz cell and  $\text{BaSO}_4$  was used as reference. Temperature-programmed reduction (TPR) and oxidation (TPO) were performed for catalysts on a conventional TPR/TPO apparatus equipped with a thermal conductivity detector (TCD). Prior to each TPR run, the catalyst (30 mg) was pretreated at  $300^\circ\text{C}$  under an Ar flow (30 ml/min) for 30 min. The catalyst was then heated from room temperature to  $800^\circ\text{C}$  at a constant heating rate of  $10^\circ\text{C}/\text{min}$  using  $\text{H}_2$  (5 vol%)/He (95 vol%) under a flow rate of 30 ml/min.  $\text{H}_2$  concentration was monitored by the TCD detector. TPO test was conducted with  $\text{O}_2$  (4 vol%)/He (96 vol%) mixed gas at a flow rate of 50 ml/min. In each run, after the blowing of Ar at  $300^\circ\text{C}$  for 1 h, the temperature was raised from room temperature to  $800^\circ\text{C}$  at a constant heating rate of  $10^\circ\text{C}/\text{min}$ . XPS spectra were recorded on the Thermo ESCALAB 250 electron spectrometer with base pressure  $1 \times 10^{-8}$  Pa. The energy positions of photoelectron line were determined with respect to the reference C 1s line (BE 284.8 eV).



**Fig. 1.** Low angle XRD patterns of modified HMS samples (a) HMS; (b) Pd0.9/HMS; (c) Co6/HMS; (d) Mn6/HMS.

### 2.3. Catalytic combustion reaction

Catalytic activity tests were performed in a continuous-flow fixed-bed reactor of 6 mm i.d. using 0.1 g catalyst. To create the stream containing 1000 ppm chlorobenzene, one stream of pure air was passed through a boat-shape saturator in an ice-bath to get a mixed gas containing high concentration chlorobenzene and then it was diluted with another stream of pure air before reaching the catalyst bed. The gas hourly space velocity (GHSV) in the tests was kept ca.  $30,000 \text{ h}^{-1}$ . An on-line gas chromatograph equipped with FID detector and a Ni catalyst converter which was used for converting  $\text{CO}_2$  quantitatively into methane before the detector was used to analyze the concentration of chlorobenzene and  $\text{CO}_2$  in the inlet and outlet gas. Within the application limits of FID, the carbon balance gives 5–10% less amount in the outlet stream than in the inlet stream in each catalytic evaluation and this fact means that only a few deposition of C species occurs on the surface of catalysts.

## 3. Results and discussion

### 3.1. Characterization of HMS supported by different active species

Fig. 1 is the XRD patterns of HMS loaded with different active species. You can see that all the modified HMS samples keep the [100] diffraction peak although the intensity of this peak decreases obviously according to the order of  $0.9\text{Pd}/\text{HMS} > \text{Co6}/\text{HMS} \approx \text{Mn6}/\text{HMS}$ . It means the two-dimensional hexagonal mesostructure (p6m) of HMS still exists. The nitrogen adsorption–desorption results of modified HMS samples show that the wetness impregnation procedure can cause some lose of surface area and pore volume (Table 1). However, the maximum lose of surface area is less than 18% (Mn6/HMS) which is not enough to change the type IV isotherms of modified HMS samples (Fig. 2).

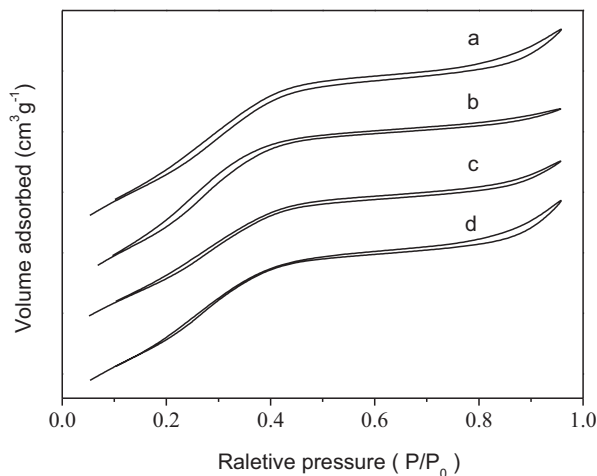
Fig. 3 is the TPR results of Co6/HMS and Mn6/HMS. Just as we know, the reduction of supported cobalt oxide was generally divided into two stages [17,18]: the reduction of large crystalline  $\text{Co}_3\text{O}_4$  particles at lower temperature ( $<500^\circ\text{C}$ ) and the reduction of surface cobalt oxide species that interact with the support at higher temperature ( $>500^\circ\text{C}$ ). For Co6/HMS sample (Fig. 3a), there are two main reduction peaks at  $322^\circ\text{C}$  and  $396^\circ\text{C}$  which usually assigned to the reduction of  $\text{Co}_3\text{O}_4$  to CoO and the subsequent reduction of CoO to  $\text{Co}^0$  [19,20], respectively below  $450^\circ\text{C}$ . Beginning at  $450^\circ\text{C}$ , a broad reduction peak is observed, suggesting the presence of surface cobalt species that interact with the support [21]. For Mn6/HMS sample (Fig. 3b), there exist a main peak at

**Table 1**  
Surface area and porous structure of HMS samples under investigation.

Samples	SA (m <sup>2</sup> /g) <sup>a</sup>	V <sub>p</sub> (cm <sup>3</sup> /g) <sup>b</sup>	Particle size of Co <sub>3</sub> O <sub>4</sub> (nm)
HMS	869.7	0.75	–
Pd0.9/HMS	862.9	0.74	–
Mn6/HMS	713.6	0.59	–
Co6/HMS	788.2	0.64	11.5
Ce1.5-Co6/HMS	715.2	0.60	11.7
Ce3-Co6/HMS	693.6	0.58	11.6
Ce6-Co6/HMS	<b>653.8</b>	<b>0.53</b>	<b>10.5</b>
Ce9-Co6/HMS	634.6	0.49	9.3
La6-Co6/HMS	<b>688.5</b>	<b>0.50</b>	<b>11.9</b>
Nd6-Co6/HMS	<b>667.2</b>	<b>0.46</b>	<b>13.1</b>
Co6/La-HMS	495.6	0.57	–
Co6/Ce-HMS	688.8	0.83	9.9
Co6/Nd-HMS	650.6	0.69	9.2

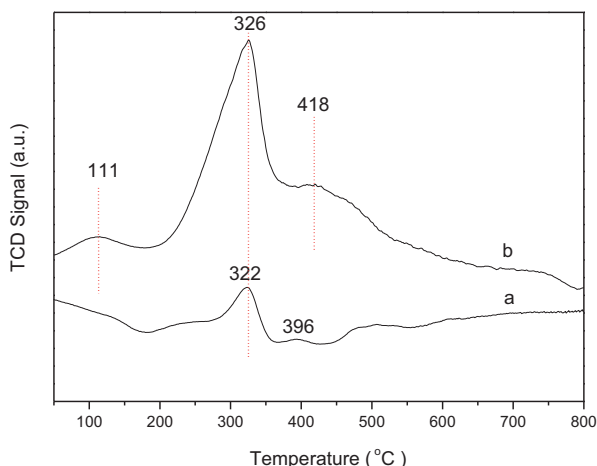
<sup>a</sup> SA: surface area.

<sup>b</sup> V<sub>p</sub>: pore volume

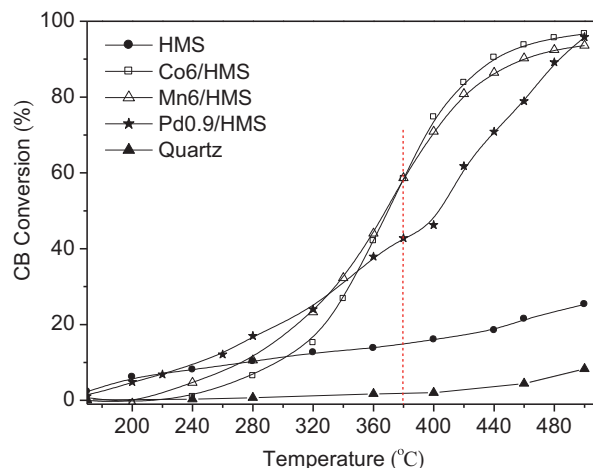


**Fig. 2.** Nitrogen adsorption–desorption results of modified HMS samples (a) HMS; (b) Pd0.9/HMS; (c) Co6/HMS; (d) Mn6/HMS.

325 °C and a shoulder peak at 412 °C. About these two peaks, which was based on the H<sub>2</sub>-TPR profile of pure MnOx (there are two overlapped strong reduction peaks at 380 and 480 °C, respectively) and Kapteijn and Arena' work [22,23], Wu et al. [24] proposed that the peak at lower temperature could be assigned to the reduction of MnO<sub>2</sub>/Mn<sub>2</sub>O<sub>3</sub> to Mn<sub>3</sub>O<sub>4</sub>, while the peak at higher temperature corresponds to the reduction of Mn<sub>3</sub>O<sub>4</sub> to MnO.



**Fig. 3.** H<sub>2</sub>-TPR profiles of modified HMS samples (a) Co6/HMS; (b) Mn6/HMS.



**Fig. 4.** Conversion curves of chlorobenzene catalytic combustion over different catalysts.

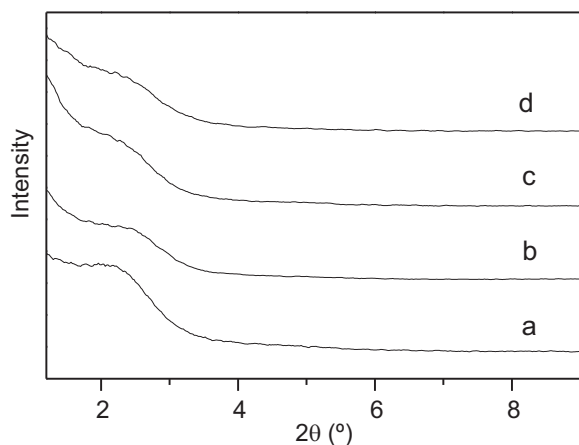
### 3.2. Catalytic performance of supported HMS

The conversion curves of chlorobenzene catalytic oxidation over different catalysts were shown in Fig. 4 and the catalytic activity was shown in Table 2. It was found: (1) for the high temperature activity (90% conversion of chlorobenzene), the Co6/HMS is the best one among three catalysts (the needed temperature is 440 °C). (2) For the low temperature activity (10% conversion of chlorobenzene), Pd0.9/HMS is the best one (the needed temperature is 240 °C). (3) More interesting, 380 °C (corresponding conversion of chlorobenzene is 60%) seems like a boundary for Co6/HMS and Mn6/HMS two transition metal oxide catalysts. When the reaction temperature is below this point, Mn6/HMS catalyst show the better activity compared to Co6/HMS catalyst. On the contrary, if the reaction temperature is above this point, the case is converse. From above TPR results, we found the beginning temperature of 325 °C peak of Mn6/HMS sample is lower than that of Co6/HMS and the H<sub>2</sub> consumed quantity of this peak is much higher than that of Co6/HMS. Thus, we thought Mn6/HMS would have better redox properties than Co6/HMS in this temperature region. In other words, Mn6/HMS will have better catalytic performance than Co6/HMS at this time. While, for the second reduction peak, the temperature is 396 °C of Co6/HMS which is obviously lower than that of Mn6/HMS (418 °C) although its H<sub>2</sub> consumed quantity is less than that of Mn6/HMS. In this case, since the C–Cl bond has been activated partly under high temperature

**Table 2**  
The catalytic performance of different catalysts.

Catalysts	T <sub>10</sub> (°C) <sup>a</sup>	T <sub>50</sub> (°C) <sup>a</sup>	T <sub>90</sub> (°C) <sup>a</sup>
Quartz	>500	>500	>500
HMS	270	>500	>500
Pd0.9/HMS	240	405	490
Co6/HMS	300	370	440
Mn6/HMS	270	370	470
Co <sub>3</sub> O <sub>4</sub>	240	390	>500
Ce1.5-Co6/HMS	320	380	460
Ce3-Co6/HMS	290	360	440
Ce6-Co6/HMS	<b>230</b>	<b>350</b>	<b>440</b>
Ce9-Co6/HMS	290	365	440
La6-Co6/HMS	<b>290</b>	<b>380</b>	<b>470</b>
Nd6-Co6/HMS	<b>280</b>	<b>410</b>	<b>&gt;500</b>
Co6/La-HMS	300	380	460
Co6/Ce-HMS	290	380	450
Co6/Nd-HMS	300	380	460

<sup>a</sup> T<sub>10</sub>, T<sub>50</sub> and T<sub>90</sub> were the temperatures at which 10%, 50% and 90% of chlorobenzene were converted.



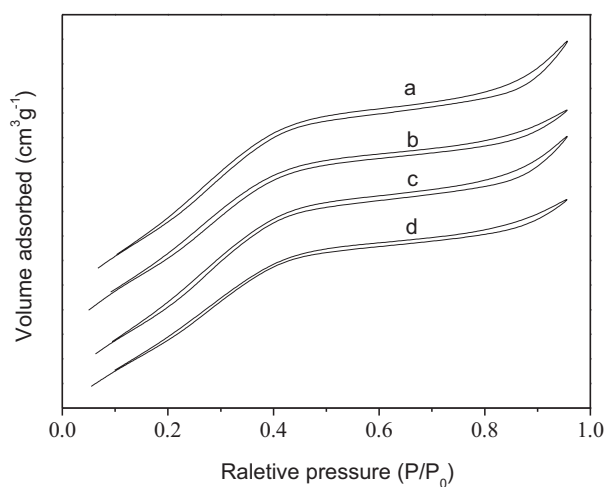
**Fig. 5.** Low angle XRD patterns of extra-framework Ce modified Co6/HMS samples (a) Ce1.5-Co6/HMS; (b) Ce3-Co6/HMS; (c) Ce6-Co6/HMS; (d) Ce9-Co6/HMS.

condition ( $>380^{\circ}\text{C}$ ) we speculated that the redox ability of active sites (Co6/HMS  $>$  Mn6/HMS) play much more important role than the number of active sites (Co6/HMS  $<$  Mn6/HMS). Based on above discussion, we selected Co6/HMS as our target catalyst and studied the influence of Ln on it.

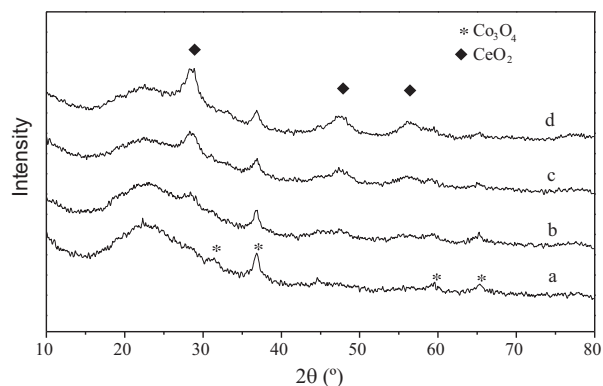
### 3.3. Characterization of extra-framework Ln modified Co/HMS

Ceria has been widely used as a direct support material or an additive in many oxidation catalysts because of its low temperature reducibility, oxygen storage and release properties which originate from its one-electron oxidation and existence of different cerium ions sites [25,26]. In addition, low decomposition temperature ( $450^{\circ}\text{C}$ ) of  $\text{Ce}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  is also an advantage of ceria. Thus, we first studied the influence of extra-framework Ce amount on the Co6/HMS catalyst.

Figs. 5 and 6 are the low angle XRD and  $\text{N}_2$  adsorption results of extra-framework Ce modified Co/HMS. We can see that all the four samples keep the typical type IV isotherms although their [100] diffraction peak in low angle XRD patterns lose greatly. Table 1 gives us more detail information. As the Ce loading increases, surface area and pore volume of Ce modified Co/HMS decrease distinctly (the maximum decrease of surface area and pore volume is 19.5% and 23.4%, respectively). Especially, if the Ce loading increases from



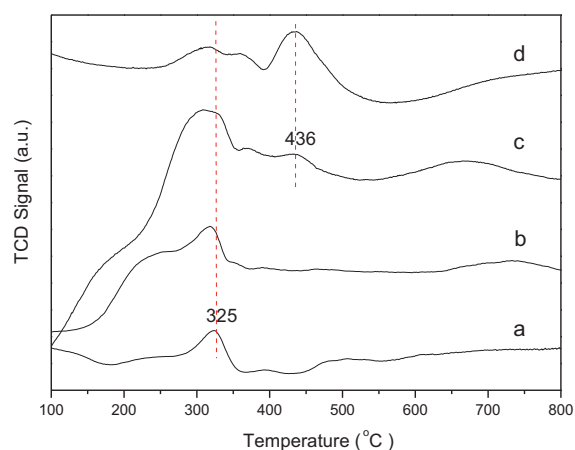
**Fig. 6.** Nitrogen adsorption-desorption results of extra-framework Ce modified Co6/HMS samples (a) Ce1.5-Co6/HMS; (b) Ce3-Co6/HMS; (c) Ce6-Co6/HMS; (d) Ce9-Co6/HMS.



**Fig. 7.** High angle XRD patterns of extra-framework Ce modified Co6/HMS samples (a) Ce1.5-Co6/HMS; (b) Ce3-Co6/HMS; (c) Ce6-Co6/HMS; (d) Ce9-Co6/HMS.

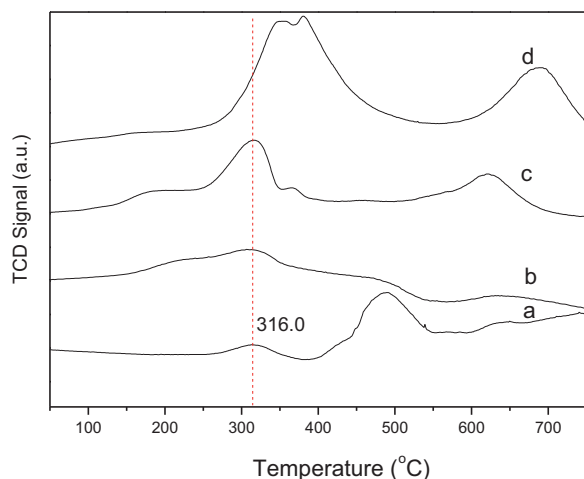
3 wt% to 6 wt%, both the low angle XRD and  $\text{N}_2$  adsorption data become worse sharply. Obviously, the increased extra-framework Ce amount will cause the physic characterization deterioration of Co6/HMS catalyst. As followed, we studied the high angle XRD results (Fig. 7) of Ce modified Co/HMS to check crystal states of Ce oxide and Co oxide. It was found that the intensity of the diffraction peaks ( $37^{\circ}\text{C}$ ) belonged to the  $\text{Co}_3\text{O}_4$  decreases a little as the extra-framework Ce amount increases from 1.5 wt% to 9 wt%. However, the width of this peak becomes wider when the Ce amount is above 6 wt%. Meanwhile, the diffraction peaks belonging to  $\text{CeO}_2$  appears distinctly at this time. This means that the emergence of  $\text{CeO}_2$  crystal clusters would cause decrease in the size of  $\text{Co}_3\text{O}_4$  crystal clusters (based on the Scherrer formula,  $D = K\lambda/\beta \cos \theta$ , where  $D$  is the average particle size (nm),  $K$  is the Scherrer constant,  $\lambda$  is the wavelength of X-ray source,  $\beta$  is the full width at half-maximum and  $\theta$  is the Bragg's angle [27]; Table 1). In order to study the influence of these two crystal clusters on the catalysts redox ability, we studied the TPR tests of these catalysts.

From Fig. 8, we found that the TCD signals change severely when the Ce amount increases from 1.5 wt% to 9 wt%. It suggests that extra-framework Ce can influence the redox ability of Co6/HMS catalyst greatly. As the extra-framework Ce amount increases, not only the  $325^{\circ}\text{C}$  peak shifts to the low temperature region but also its  $\text{H}_2$  consumed quantity increases obviously. If the Ce amount is above 6 wt%, a new TCD signal emerges at  $436^{\circ}\text{C}$ . The shifting of  $325^{\circ}\text{C}$  peak to the low temperature region probably is related to the low temperature reducibility of  $\text{CeO}_2$ . While the high  $\text{H}_2$  consumed quantity of Ce modified Co6/HMS catalyst could be ascribed to that the



**Fig. 8.**  $\text{H}_2$ -TPR profiles of extra-framework Ce modified Co6/HMS samples (a) Ce1.5-Co6/HMS; (b) Ce3-Co6/HMS; (c) Ce6-Co6/HMS; (d) Ce9-Co6/HMS.



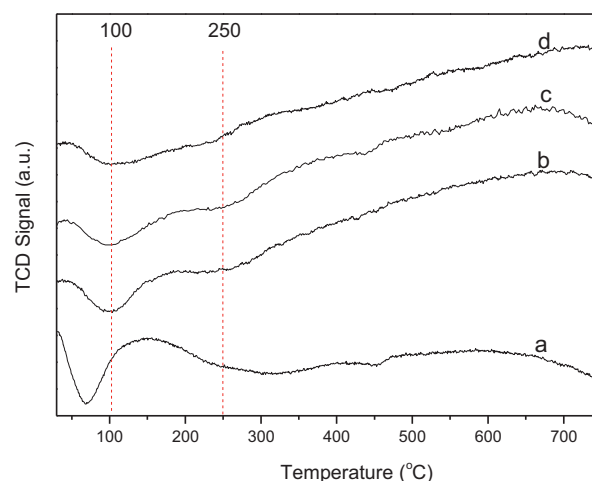


**Fig. 9.**  $\text{H}_2$ -TPR profiles of used extra-framework Ce modified Co6/HMS samples (a) Ce1.5-Co6/HMS; (b) Ce3-Co6/HMS; (c) Ce6-Co6/HMS; (d) Ce9-Co6/HMS.

appearing of Ce species will be advantaged to form the fine  $\text{Co}_3\text{O}_4$  crystal clusters, thus, much more  $\text{Co}_3\text{O}_4$  can be reduced by  $\text{H}_2$  compared to the large size  $\text{Co}_3\text{O}_4$  particles. This result corresponds well to the above high angle XRD results. About the new signal at  $436^\circ\text{C}$ , we speculated that the appearance of this signal would be related to the  $\text{Ce}^{4+}$  ions which also undergo a reduction to  $\text{Ce}^{3+}$  species [28] since Ce species can be highly dispersed on the surface of HMS too and the neighboring Co species reduction can either promote this procedure.

Compared to the  $\text{H}_2$ -TPR spectra of fresh catalysts, the used catalysts have different changes depending on several samples (Fig. 9). For Ce1.5-Co6/HMS catalyst, the intensity of ca.  $325^\circ\text{C}$  peak decreases obviously while that of ca.  $500^\circ\text{C}$  peak increases evidently. It means that the interaction between surface cobalt species and support enhances after the catalytic test. The probable reason of this fact is that the part of surface cobalt species could combine with the water (originated from the combustion of CB) to form the hydrated Co oxide/cobalt hydroxide and then, these hydrated Co oxide/cobalt hydroxide species would react to the hydroxyl (OH group) of support to form Co–O–Si bond subsequently. About the Ce3-Co6/HMS catalyst, the increased amount of Ce species seems inhibiting the interaction between cobalt species and support. As a result, the ca.  $500^\circ\text{C}$  peak almost disappears in this case. The sharp intensity decrease of the peak before  $350^\circ\text{C}$  could also ascribe to the forming of hydrated Co oxide/cobalt hydroxide. Further raising the Ce amount to 6 wt%, the changes of TCD signal related to the Co species (before  $350^\circ\text{C}$ ) are relatively insignificant (just a few decreased intensity). However, both the disappearing of  $436^\circ\text{C}$  peak and the intensity increase of ca.  $650^\circ\text{C}$  peak suggest that Ce species would substitute Co species to react with support prior at this time. Regarding the Ce9-Co6/HMS catalyst, a combined strong peak centered at  $370^\circ\text{C}$  and a ca.  $680^\circ\text{C}$  peak whose intensity is higher than that of the ca.  $650^\circ\text{C}$  peak for Ce6-Co6/HMS catalyst appear. The existence of enough Ce species one aspect would be advantageous to the forming of  $\text{CoO}$  (partly reduction of  $\text{Co}_3\text{O}_4$ ) during the catalytic combustion reaction and the other aspect is that it could provide more Ce species to combine with the hydroxyl support (occupy more OH sites). Thus, the TPR signal related to the reduction from  $\text{CoO}$  to  $\text{Co}$  and the TPR signal reflecting the interaction between Ce species and support become stronger.

Fig. 10 is the TPO profiles of fresh catalysts after  $\text{H}_2$ -TPR reduction procedure. Only the negative peaks appear in all four tested samples and the intensity of negative peak decreases as the Ce amount enhances. The emerging of negative peaks suggests that the increase of  $\text{O}_2$  concentration or the forming of other gas

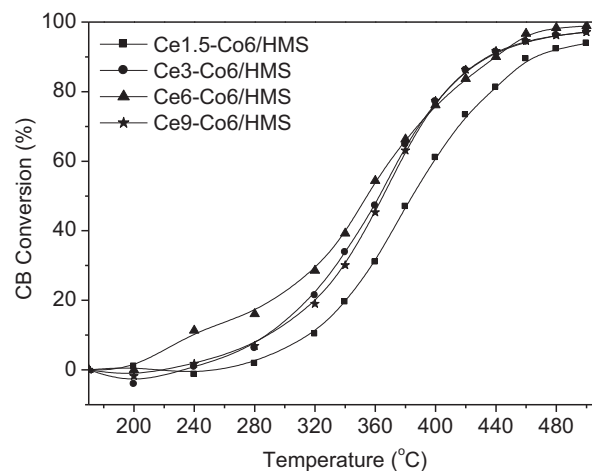


**Fig. 10.** TPO profiles of fresh extra-framework Ce modified Co6/HMS samples after  $\text{H}_2$ -TPR tests (a) Ce1.5-Co6/HMS; (b) Ce3-Co6/HMS; (c) Ce6-Co6/HMS; (d) Ce9-Co6/HMS.

without the consumption of  $\text{O}_2$  happens during the test process. As the position of negative peaks are below  $100^\circ\text{C}$  and the TPO test were performed after the blowing of Ar at  $300^\circ\text{C}$  for 1 h, we did not think that the decomposition of oxides (did not reduce completely in TPR test) to release  $\text{O}_2$  and the desorption of physis adsorbed  $\text{H}_2$  in TPR test are the reasonable explanation for these results. Thus, the possible reason will be that some chemisorbed  $\text{H}_2$  in TPR test will be desorbed in the flow of  $\text{O}_2/\text{He}$  due to the activity of  $\text{O}_2$ . Since Ce oxide species itself has certain reducibility, its existence will be disadvantageous to the chemisorption of  $\text{H}_2$ . Therefore, the enhanced Ce amount will cause the reduction of chemisorbed  $\text{H}_2$ , and then, the desorbed  $\text{H}_2$  will decrease in TPO tests.

### 3.4. Catalytic performance of extra-framework Ln modified Co/HMS

The catalytic performance of extra-framework Ce modified Co/HMS was shown in Fig. 11 and Table 2. We found the low temperature activity ( $T_{10}$  temperature) of Co/HMS catalyst is improved obviously ( $T_{10}$  temperature decreases from  $300^\circ\text{C}$  to  $230^\circ\text{C}$ ) when Ce amount increases from 1.5 wt% to 6 wt% while the improvement of high temperature



**Fig. 11.** Conversion curves of chlorobenzene catalytic combustion over extra-framework Ce modified Co6/HMS.

activity ( $T_{50}$  and  $T_{90}$  temperature) is limited. When the amount of Ce increases from 6 wt% to 9 wt%, both low temperature activity and high temperature activity became worse.

Seen from Fig. 8, we knew the  $H_2$ -TPR signal of Ce1.5-Co6/HMS is similar to that of Co6/HMS however its XRD pattern and nitrogen adsorption data are obviously weakened to that of Co6/HMS. Thus, we thought when extra-framework Ce amount is not enough (1.5 wt %) its beneficial role for active sites could not compensate its disadvantageous role for diffusion speed. As a result, its catalytic performance is worse than that of Co6/HMS. Continuously increasing extra-framework Ce amount to 6 wt%, both 325 °C peak shifts to the low temperature region and the  $H_2$  consumed quantity increase ( $H_2$ -TPR results) illustrate that redox ability of Co6/HMS had been improved actually. At this time, the beneficial role of extra-framework Ce for active sites will overwhelm its disadvantageous role for diffusion speed, thus the best catalytic activity will be obtained. Of course, we could not neglect the contribution of  $CoO_2$  crystal clusters to the improvement of thermal conductivity and heat transmitting ability for catalysts in this case. Further enhancing extra-framework Ce amount to 9 wt%, the  $H_2$ -TPR results demonstrate the redox ability of Co6/HMS does not improve accordingly and even retrogresses since the existing of overmuch  $CoO_2$  crystal clusters not only could not promote the redox ability of Co species but would impede it due to  $H_2$  consumption by itself. Owing to the aggravated diffusion speed problem, the catalytic performance of Ce9-Co6/HMS becomes worse compared to Ce6-Co6/HMS.

Although the decomposition temperatures of  $La(NO_3)_3 \cdot 6H_2O$  and  $Nd(NO_3)_3 \cdot 6H_2O$  are much higher than 500 °C, in order to study the influence of different extra-framework Ln states on the catalytic performance of Co6/HMS catalyst, we still calcined these two Ln modified Co/HMS samples at 500 °C keeping 6 wt% loading. From chlorobenzene conversion curves (Fig. 12 and Table 2), we found the order of catalytic activity of three catalysts is: Ce6-Co6/HMS > La6-Co6/HMS > Nd6-Co6/HMS no matter about the low temperature activity and the high temperature activity. Moreover, the high temperature activity of La6-Co6/HMS and Nd6-Co6/HMS is even worse than that of Co6/HMS (Especially, Nd6-Co6/HMS catalyst cannot get the 90% conversion of chlorobenzene at 500 °C). Since low angle XRD (Supplementary file, Fig. 1) and  $N_2$  adsorption results (Table 1) among three samples have not the obvious difference, we believed that the existence of Ln salts (La6-Co6/HMS and Nd6-Co6/HMS do not show the diffraction peaks of La oxide and Nd oxide in high angle XRD spectra, Supplementary file, Fig. 2) is disadvantageous to the catalytic activity of Co6/HMS in high temperature region. The reason probably is that the crystal water of  $La(NO_3)_3 \cdot 6H_2O$  and  $Nd(NO_3)_3 \cdot 6H_2O$  will be released in high temperature condition and this water molecule can reduce the activity

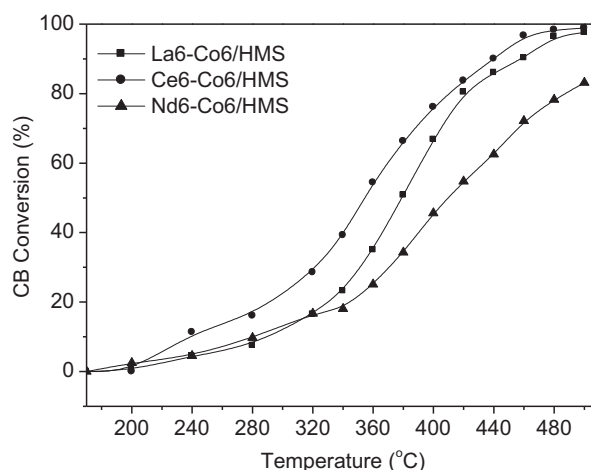


Fig. 12. Conversion curves of chlorobenzene catalytic combustion over extra-framework Ln modified Co6/HMS.

of Co6/HMS via a competitive adsorption path to block a number of active sites, and hence, inhibit the rate of the reaction [29]. Since there are two crystal water of  $Nd(NO_3)_3 \cdot 6H_2O$  are hydrogen bond type (which is less stable as compared to co-operated bond type) while  $La(NO_3)_3 \cdot 6H_2O$  only has one, thus, the activity of Nd6-Co6/HMS is worse than that of La6-Co6/HMS.

### 3.5. Characterization of framework Ln modified Co/HMS

Fig. 13 is the low angle XRD and UV–visible results of framework Ln modified HMS samples (Ln-HMS). All modified HMS samples keep the [100] peaks belonging to p6m whereas the intensity of this peak decreases clearly as compared to that of pure HMS. The fact that 216 nm peak appears in the Ce-HMS and Nd-HMS but not in La-HMS suggests that Ce and Nd element has been successfully introduced into the framework of HMS. After loading of  $Co_3O_4$  on the Ln-HMS, their XRD patterns become much worse (Fig. 14). However, their nitrogen adsorption–desorption results (Fig. 15) indicate that all of them keep the typical type IV isotherms although the hysteresis loop between  $P/P_0 = 0.4$  and  $P/P_0 = 1.0$  become substantial which may be originated from the inter particle capillary condensation. The existing of inter particle capillary condensation will provide additional pore volume. Thus, the pore volume of Co6/Ce-HMS and Co6/Nd-HMS are higher than that of Co/HMS.

The high angle XRD (Fig. 16) and  $H_2$ -TPR (Fig. 17) results show that Ln element introduced into the framework of HMS does not cause great influence on the Co loading process and the following

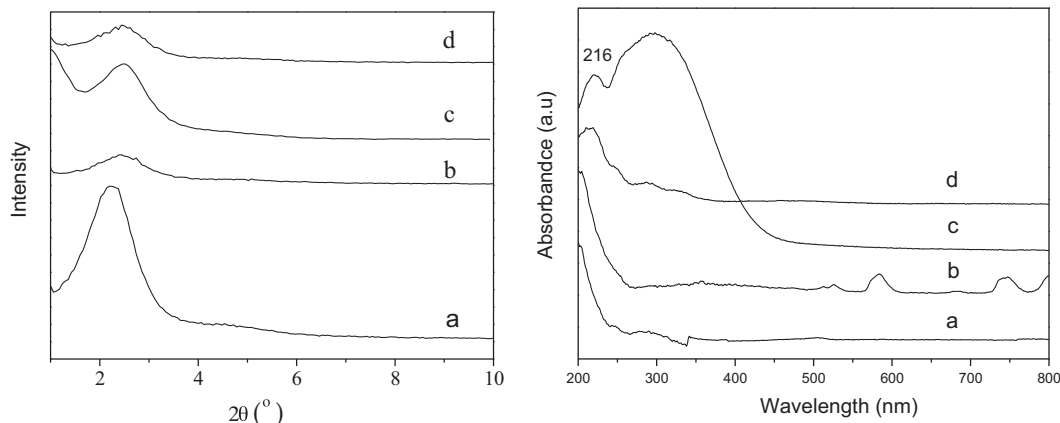
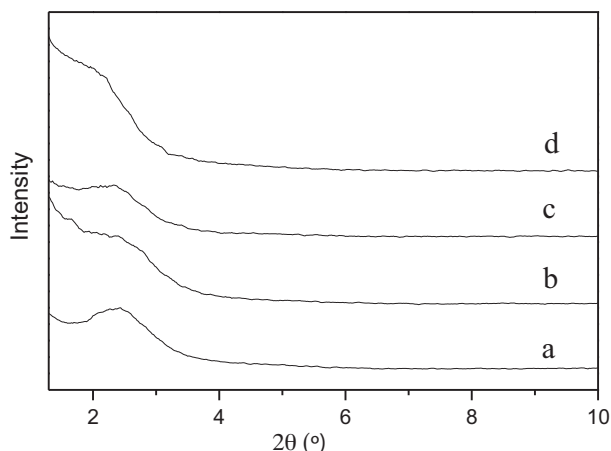


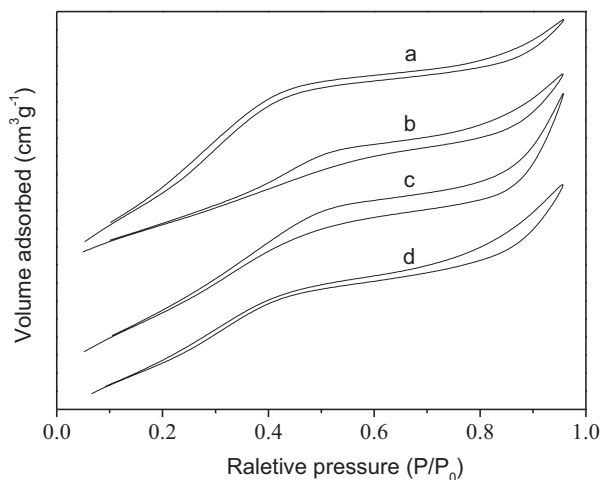
Fig. 13. Low angle XRD and UV–visible spectra of framework Ln modified HMS (a) HMS; (b) La-HMS; (c) Ce-HMS; (d) Nd-HMS.



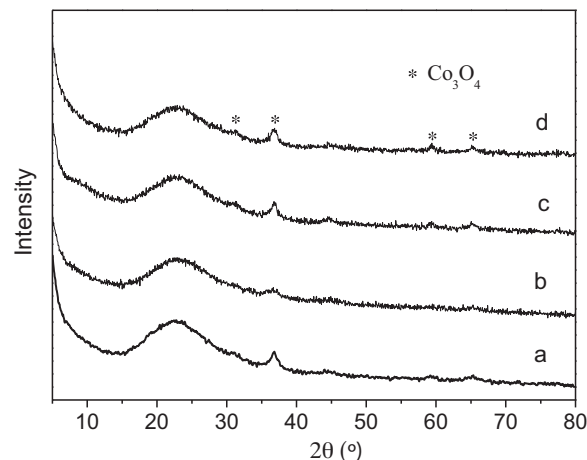
**Fig. 14.** Low angle XRD patterns of Co/Ln-HMS samples (a) Co6/HMS; (b) Co6/La-HMS; (c) Co6/Ce-HMS; (d) Co6/Nd-HMS.

redox behavior of Co/Ln-HMS catalysts. The  $\text{Co}_3\text{O}_4$  diffraction peaks of Co6/Ce-HMS and Co6/Nd-HMS are similar to that of Co6/HMS. However, that of Co6/La-HMS obviously is weaker. The reason is that La element has not been incorporated into the framework of HMS successfully during the synthesis procedure due to the large ion radius of  $\text{La}^{3+}$ . Thus, after filtered and washed steps, some  $\text{La}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  still would be left into the channel of HMS. This thermal stability extra-framework La salt (the decomposed temperature is  $780^\circ\text{C}$ ) is not advantageous for the decomposition of  $\text{Co}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$ .

Different from that, the extra-framework  $\text{CeO}_2$  will cause the obvious shifting of  $325^\circ\text{C}$  reduced peak towards low temperature direction in Co6/HMS  $\text{H}_2$ -TPT profiles, this reduced peak of Co6/Ln-HMS samples just slightly moves to low temperature region (except Co6/La-HMS). It means the influence of framework Ln elements on the redox ability of Co6/Ln-HMS by adjusting the internal reaction between Co species and support is not great in this system. The reason probably is that the channel of HMS itself is hydrophilic, thus, the framework modification could not improve the diffusion and distribution of hydrophilic  $\text{Co}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  aqueous solution greatly. If the channel is hydrophobic, the case probably will be rather different. In addition, the appearance of  $780^\circ\text{C}$  reduced peak in Co6/La-HMS  $\text{H}_2$ -TPT profile will be attributed to the  $\text{H}_2$  consumption of  $\text{La}_2\text{O}_3$  decomposed by  $\text{La}(\text{NO}_3)_3$  this time.



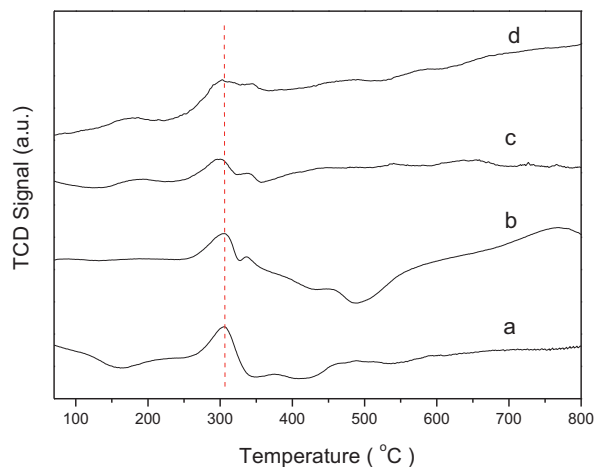
**Fig. 15.** Nitrogen adsorption-desorption results of Co/Ln-HMS samples (a) Co6/HMS; (b) Co6/La-HMS; (c) Co6/Ce-HMS; (d) Co6/Nd-HMS.



**Fig. 16.** High angle XRD patterns of Co/Ln-HMS samples (a) Co6/HMS; (b) Co6/La-HMS; (c) Co6/Ce-HMS; (d) Co6/Nd-HMS.

The XPS technique was used to determine the oxidation state of Ce and Co on the surface of Co6/HMS, Co6/Ce-HMS and Co6-Co6/HMS. From Fig. 18 left one, you can see that the binding energy (BE) values of Co  $2p_{3/2}$  core-level at ca.  $780.0\text{ eV}$ , corresponded to the BE for  $\text{Co}^{2+}$  on CoOx [30], exists for all three samples while the BE values decrease from  $780.9\text{ eV}$  to  $780.3\text{ eV}$  for two Ce modified Co6/HMS samples. Moreover, the width of ca.  $780.0\text{ eV}$  peak increases according to the order: Co6/HMS, Co6/Ce-HMS and Co6-Co6/HMS. The shift to lower BE values of  $0.6\text{ eV}$  for two Ce modified Co6/HMS suggest that the stability of surface Co species decreases a little due to the existence of Ce species. Usually, the decrease of surface Co species stability means the enhancing of their reactivity. Due to the reason that the distance between extra-frame  $\text{CeO}_2$  and surface CoOx species is close enough and the reason that some outermost orbits energy level of Ce species match that of Co species, the existence of extra-frame  $\text{CeO}_2$  would cause Co species forming more scattered orbits. Thus, the width of ca.  $780.0\text{ eV}$  peak is the largest in the case of Co6-Co6/HMS. For Co6/Ce-HMS, since Ce was doped into the frame work of HMS, the distance between Ce species and Co species is not near as the above case. As a result, the broaden phenomena of ca.  $780.0\text{ eV}$  peak is weak in this case.

From Fig. 18, right one, we found that Ce  $3d$  core level is formed by three regions:  $3d_{5/2}$  ( $882.6\text{ eV}$ ),  $3d_{3/2}$  ( $898.1\text{ eV}$ ) and the “shake-up” satellites ( $916.6\text{ eV}$ ). The fact that Ce  $3d$  level of Co6/Ce-HMS shifts slightly to the high energy region compared to that of



**Fig. 17.**  $\text{H}_2$ -TPR profiles of Co/Ln-HMS (a) Co6/HMS; (b) Co6/La-HMS; (c) Co6/Ce-HMS; (d) Co6/Nd-HMS.

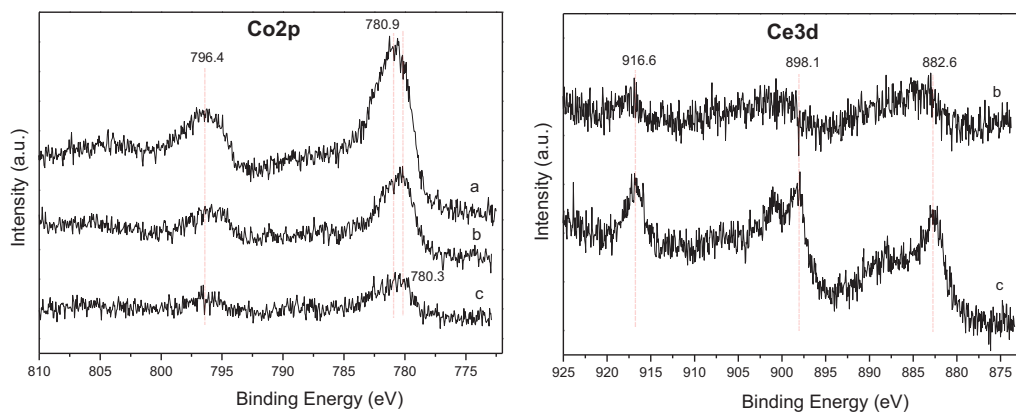


Fig. 18. XPS spectra of different catalysts (a) Co6/HMS; (b) Co6/Ce-HMS; (c) Ce6-Co6/HMS.

Ce6-Co6/HMS suggests that the stability of frame Ce is some higher than that of extra-frame Ce.

### 3.6. Catalytic performance of framework Ln modified Co/HMS

The conversion curves of chlorobenzene catalytic oxidation over Co6/Ln-HMS were shown in Fig. 19. It was found that four curves almost overlap from beginning to end although the curve of Co6/HMS is the best one. Since the XRD (Fig. 14) and nitrogen adsorption–desorption results (Table 1) show that the physic characterization of Co6/HMS is better than that of Co6/Ln-HMS, the similar catalytic performance between Co6/HMS and Co6/Ln-HMS suggested that the disadvantage of Co6/Ln-HMS catalyst on diffusion of substrate in catalytic reaction has been compensated by its slightly improved redox ability and weak acidity originated from its framework Ln.

### 3.7. Reaction mechanism for chlorobenzene combustion

Based on the above results, we tentatively proposed the following reaction mechanism:

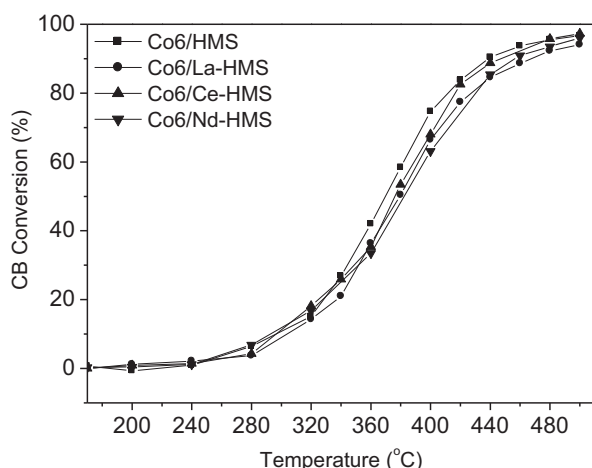


Fig. 19. Conversion curves of chlorobenzene catalytic combustion over Co/Ln-HMS.

For the step 1, the Ph-Cl molecule will be adsorbed by the supported  $\text{Co}_3\text{O}_4$  active sites. Since the state of 3d orbits of  $\text{Co}^{2+}$  are half-filled ( $3d^5$ , five singled electron orbits) and there are six  $\pi$ -electrons in the benzene ring of adsorbed Ph-Cl, in order to make the 3d orbits of  $\text{Co}^{2+}$  to be filled, five  $\pi$ -electrons will be needed to delocalize from benzene ring into the 3d orbits of  $\text{Co}^{2+}$  to form ten electrons delocalization (here, the procedure is some what like that of dicyclopentadienyl iron and the 10 electrons also meet the  $4n + 2$  Hückel rule). As a result, the remaining one  $\pi$ -electron becomes instable and transform from the delocalization state into the localization state. Then, it will capture one electron from the C–Cl bond to form duplet. In addition, the weak hydrogen bond ( $\text{O}-\text{H} \cdots \text{Cl}$ ) between  $-\text{OH}$  of HMS and Cl of adsorbed Ph-Cl probably plays some role to weaken the C–Cl bond at this time also. Hence, the  $\text{Ph}^\bullet$  and  $\text{Cl}^\bullet$  will be formed. In step 4, the formed  $\text{Ph}^\bullet$  will be oxidized by the nearby adsorbed  $\text{O}_2$  and the  $\text{Cl}^\bullet$  will combine with another  $\text{Cl}^\bullet$  which comes from other active sites to form  $\text{Cl}_2$ . In this step,  $\text{Cl}^\bullet$  may temporarily interact with  $\text{Co}^{3+}$  in the case that it could not meet another  $\text{Cl}^\bullet$  timely due to that the electron pair of  $\text{Cl}^\bullet$  could share with the empty orbits of  $\text{Co}^{3+}$ . The appearance of  $\text{CeO}_2$  one aspect could result in the decrease of the size of  $\text{Co}_3\text{O}_4$  and increase in the number of active sites (as mentioned above) the other aspect is that the  $\text{Ce}^{4+}$  empty orbits of 4f, 5d, 6s with different energy level is beneficial for the delocalization of  $\pi$ -electrons and the migration of  $\text{Cl}^\bullet$ .

## 4. Conclusions

Extra-framework and framework Ln modified Co/HMS were successfully prepared by post-loading and direct synthesis methods. All Ln modified Co/HMS samples keep the two-dimensional hexagonal mesostructure of HMS. It was found that the extra-framework Ce modified catalysts showed the better catalytic performance than the framework Ln modified ones due to the formation of  $\text{CeO}_2$  which is advantageous to obtain the fine  $\text{Co}_3\text{O}_4$  crystal clusters and the reduction of  $\text{Ce}^{4+}$  ions to  $\text{Ce}^{3+}$  species which will probably promote neighboring reduction of Co species. The suitable extra-framework Ce loading (6%, mass fraction) can effectively ameliorate the redox ability of Co species in the channel of HMS. Since the channel of HMS itself and  $\text{Co}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  aqueous solution both are hydrophilic, the diffusion and distribution of  $\text{Co}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$  in HMS channel does not improve greatly by the framework Ln. However, the slightly improved redox ability and weak acidity originated from framework Ln still can do some contribution to the catalytic performance. Based on the analysis of electronic structure of Co and Ce, a tentative radical mechanism was proposed.



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## Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.apcatb.2012.08.019>.

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